NOTES

1. MATERIAL: MULTIPLE_MATERIALS
   FINISH: RAL_9005

2. TOLERANCES ADDED TO DRAWING DIMENSIONS TAKE PRECEDENCE OVER OTHER TOLERANCES. DIMENSIONS MARKED CTF WILL BE MEASURED DURING CpK.

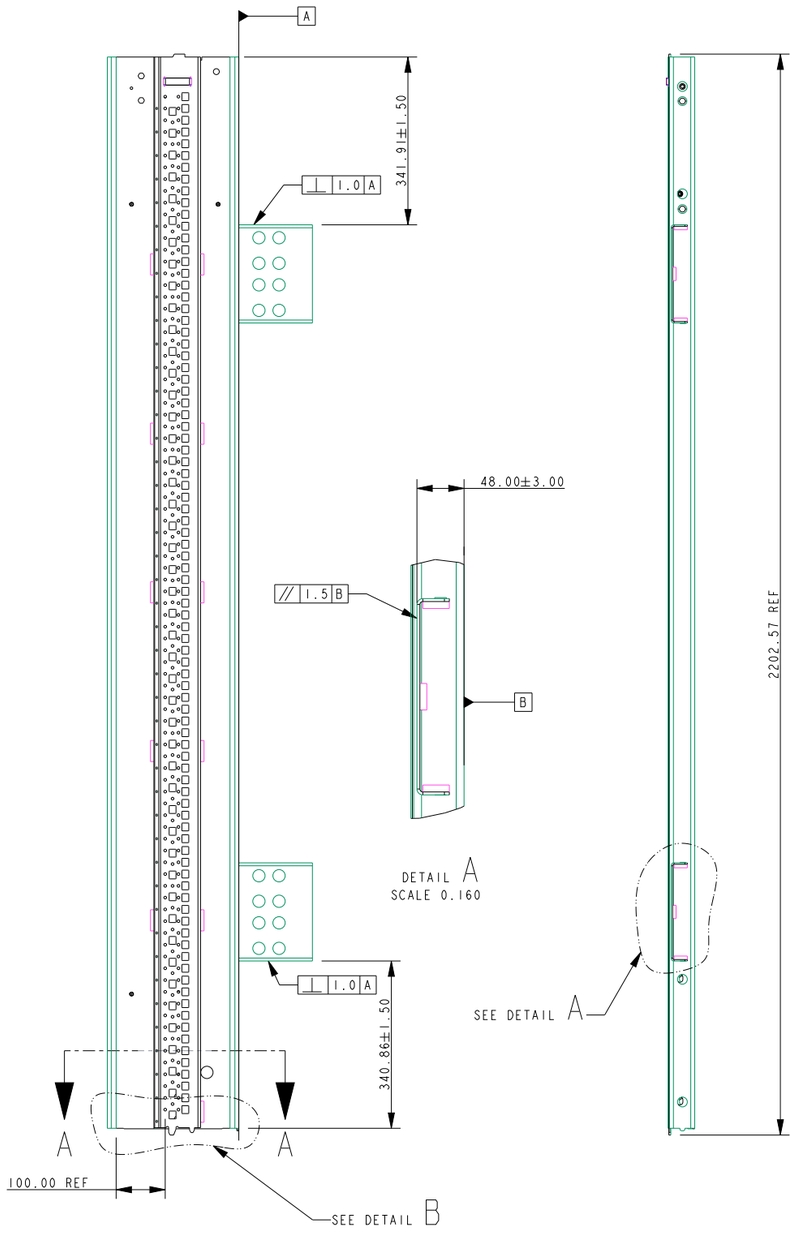
3. ALL EDGES SHALL BE CONDITIONED FOR HANDLING WITH BURRS NO GREATER THAN 10% MATERIAL THICKNESS, ACCORDING TO ISO 13715, AND MUST CONFORM TO UL 1439.

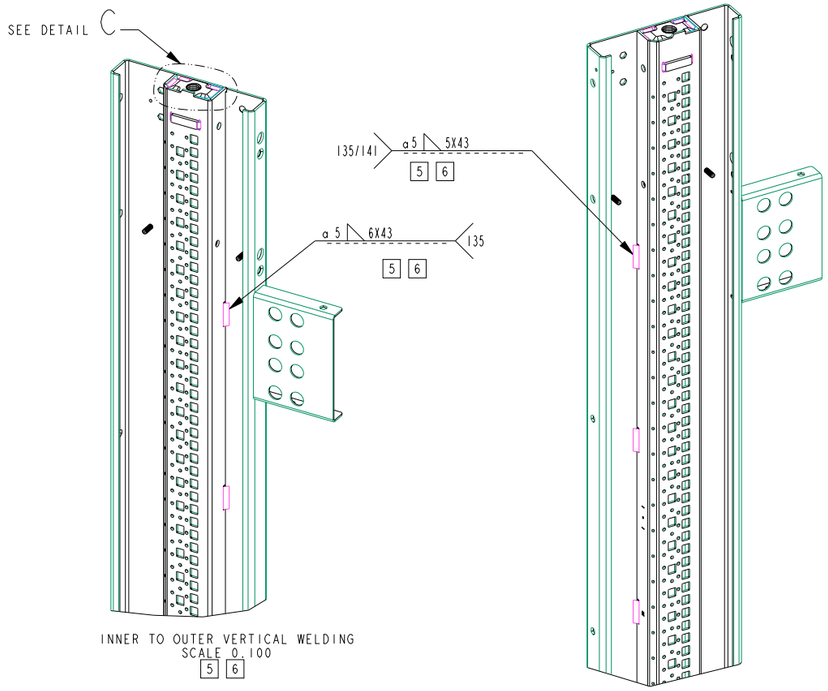
4. WELD SYMBOLS TO ISO 2553 UNLESS OTHERWISE STATED

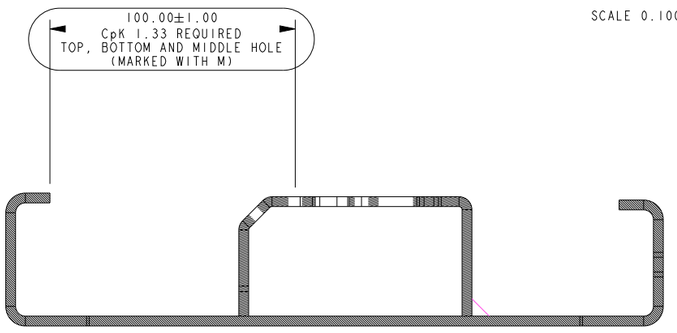
[5]. ALL WELD LENGTH TOLERANCES +5/-0mm UNLESS OTHERWISE STATED
ALL WELD HEIGHTS TO ISO 5817 UNLESS OTHERWISE STATED
WELD LENGTH MEASUREMENTS TO BE TAKEN FROM START/FINISH OF COMPLETE WELD
WELD MARKINGS AVAILABLE FOR INNER VERTICAL WELD

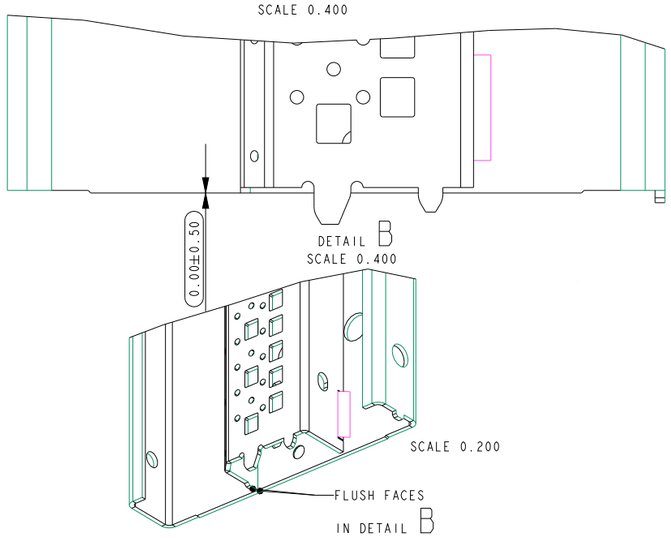
[6]. USE WELD MARKERS GIVEN,

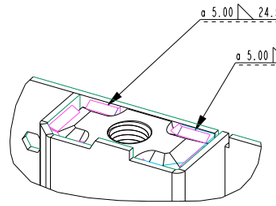
REV.	CHANGE	ECN	DATE	NAME	ZONE
A	INITIAL RELEASE	-	22/09/25	GAB	-
B	DVT DESIGN FREEZE	-	19/02/26	B.B	



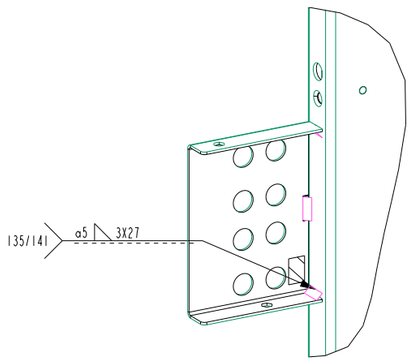




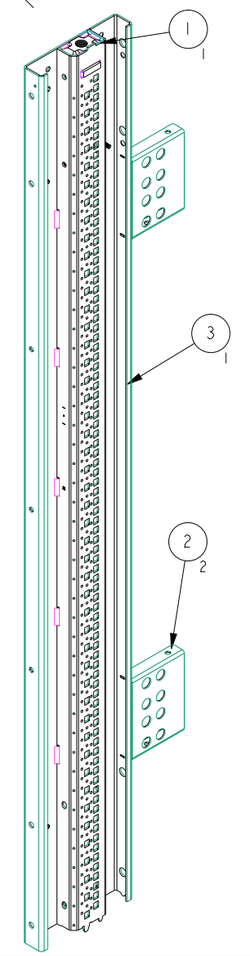




DETAIL C
SCALE 0.300



SHOWING BRACE WELDING
TYP 2 POSNS
SCALE 0.150
5 6



ITEM	QTY	DESCRIPTION	PART No.	DRWG No.
3	1	PROFILE RH FRONT OUTER VERT PEM	402823	C37028_PEM
2	2	BRACE MID HORIZONTAL SUPPORT SM	402815	C35779
1	1	INNER VERT CRANE BLOCK RH WLD	402818	C36530_WLD

BILL OF MATERIALS FOR PROFILE RIGHT FRONT VERTICAL WLD PART NO. 402822

ITEM	QTY	DESCRIPTION	PART No.	FINISH
	1	PROFILE RIGHT FRONT VERTICAL WLD	402822	RAW
	AS REQUIRED 1	PAINT, RAL 9005, TEXT (CARBON BLACK)	406087	TEXTURED
	AS REQUIRED 1	PAINT RAL9005 2 PART DIP MIX	478517	E-COAT

BILL OF MATERIALS for PROFILE RIGHT FRONT VERTICAL PNT PART NO. 402821
FINISH NOTES
PAINT IN ACCORDANCE WITH R1INT-00078 FOR E-COAT AND R1INT-00077
FOR POWDER COAT. REFER TO PAINT BOM TABLE ABOVE.

Meta

THIRD ANGLE PROJECTION.

ALL DIM'S ARE IN MM.

MASS APPROX. 40.0 Kg

FOR UNSPECIFIED DIMENSIONS REFER TO 3D CAD. UNDIMENSIONED FEATURES TO BE INTERPRETED FROM 3D CAD FILE AND TOLERANCES FROM TOL. TABLE
ANGLES : ±1.0°

CRITICAL DIMENSION

SCALE 0.04 @ A3

MATERIAL [.1] THK'

DESCRIPTION AQUATRON | META

PROFILE RIGHT FRONT VERTICAL PNT

DWG No C35696_PNT

B

1 OF 1